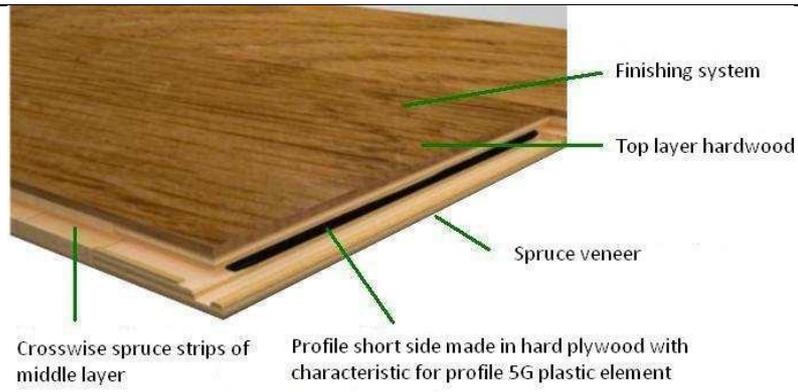


TECHNICAL SPECIFICATION GRAZ

PRODUCT DESCRIPTION: Multilayer Parquet Elements - Oak Rustic 1R Beige Eco Oil Brushed



1. MATERIAL (Components and specification)

Multilayer parquet elements: top layer - oak, middle layer – crosswise spruce strips, bottom layer – spruce veneer.

Pattern of surface	1-row strip (full plank)
Finishing	Beige Eco Oil Finished with 2 layers: 1 layer of beige oil + 1 layer of transparent oil Gloss: 3-6 GU

Connection: BALTIC LOC® 5G 4mV (four sides microbevel)

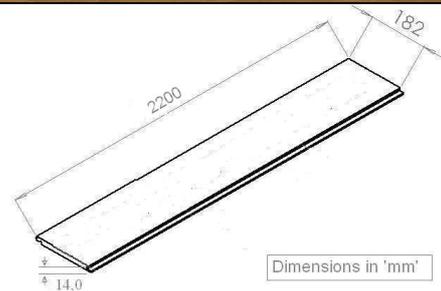
2. DIMENSIONS:

Dimensions of ready product:

- length	2200 mm	+/- 1,0 mm
- width	182 mm	+/- 0,2 mm
- thickness	14 mm	+/- 0,2 mm
- top layer thickness	3,5 mm	+/- 0,2 mm

Packet:	Pallet:
8 boards = 3,203 m ²	40 packets = 128,12m ²

- Up to 1,5% of the material in delivery can be shorter for 30 mm.



3. Top layer characteristic

Appearance:	Oak wood finished with beige natural oil, with clearly marked structure and characteristic for oak beige filled knots. Brushed pores and knots of top layer makes the natural structure more visible. The oak floor characterizes with large changeability of tints. Microbevel on the long and short sides makes the floor more exceptional. Natural wood discoloration in time period - slight changing colour under UV (sun light).
Hardness:	Hard wood
Dimension stability:	Oak parquet tolerates well even significant changes of temperature and humidity within room.
Floor heating installation:	YES

3.1. Characteristics of grade

Classification according to EN 13489: Free class

Knots	healthy, integrated from 40 mm to 80 mm*; black, unsound (filled with beige putty. May be covered with beige color) from 10 mm to 30 mm* due to specific filling process, cavities in filler up to 3 mm may occur sporadically
Sapwood	unacceptable
Surface splits, non penetrating	unacceptable
Bark pockets	up to 5 mm width and 150 mm length - acceptable (filled); due to specific filling process, cavities in filler up to 3 mm may occur sporadically
Lightning shake	unacceptable
Slope of grain / curly grain	acceptable
Heart of tree	acceptable
Colour variation	acceptable
Medullary rays	acceptable
Sticker marks	unacceptable
Biodegradation	unacceptable

According to EN 13489, 3% of the strips in a batch may be from other classes

4. Product characteristic

Lipping (between elements) [mm]	$\leq 0,2$
Deviation of rectangularity (on the item width) [mm]	$\leq 0,36$
Crosswise warping (across the item) [mm]	$\leq 0,36$
Spring (along the element) [mm]	$\leq 2,2$
Moisture content [%]	7 +/- 2

4.1. Finishing surface

Slipperiness	USRV 78
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4.2. Physical and chemical properties

Reaction to fire	$D_{fl} - s1$
Emission of formaldehyde	E1
Content of pentachlorophenol	NPD
Thermal conductivity	0,12 W/mK
Biological durability	class 1

5. Product marking: CE