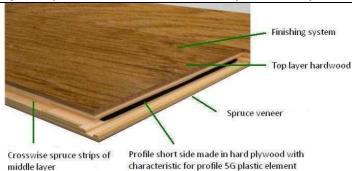






TECHNICAL SPECIFICATION: GINEVRA

PRODUCT DESCRIPTION: Multilayer Parquet Elements – OAK GINEVRA Super-rustic, Super-matt Lacquer, Brushed



1. MATERIAL (Components and specification)

Multilayer parquet elements: top layer - oak, middle layer - crosswise spruce strips, bottom layer - spruce veneer.

Pattern of surface	1-row strip (full plank)
	Super-matt Lacquer Finished with 7 layers:
Finishing	1 layer of UV filler +
	1 layer of UV bronze stain primer + 5 layers of UV lacquer
	Gloss: 4-6°

Connection: 4smbV (four sides micro-bevel)

2. DIMENSIONS:

Dimensions of ready product:

- length	2200 mm	+/- 1,0 mm
- width	182 mm	+/- 0,2 mm
- thickness	14 mm	+/- 0,2 mm
 top layer thicknes 	3,5 mm	+/- 0,2 mm
S		

Packet:	Pallet:
8 boards = $3,20 \text{ m}^2$	40 packets = 128 m ²

Up to 2% of the material in delivery can be shorter for 30 mm.





3. Top layer characteristic

Appearance:	Oak wood in bronze color finishing, with clearly marked structure and characteristic for oak sapwood and beige filled knots. Brushed pores and knots of top layer makes the natural structure more visible. Microbevel on the long and short sides make the floor more exceptional. The oak floor characterizes with large changeability of tints. Natural wood discoloration in time period - slight changing color under UV (sun light).
Hardness:	Hard wood
Dimension stability:	Oak parquet tolerates well even significant changes of temperature and humidity within room.
Floor heating installation:	YES

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Classification according	ng to EN 13489: Free class
Knots	healthy, integrated ≤ 80 mm; unsound (filled with beige putty. May be covered with bronze color) ≤ 30 mmunfilled knots (brushing effect) acceptable up to 3 mm
Sapwood	without limitations
Surface splits, non penetrating	small allowed
Bark pockets	up to 5 mm width and 150 mm length - acceptable (filled); brushing effect - acceptable
Lightning shake	unacceptable
Slope of grain / curly	acceptable
Heart of tree	
Color variation	acceptable
Medullary rays	acceptable
Sticker marks	
Biodegradation	unacceptable except red heartwood - up to 20% board's surface (dispersed) - max 10% boards in the delivery
According to EN 13489, 39	% of the strips in a batch may be from other classes
. Product characte	eristic
Lippin g(between elements) [mm]	≤ 0,2
Deviation of rectangularity(on the item width) [mm]	≤ 0,36
Crosswise warping(across the item) [mm]	≤ 0,36
Spring (along the element) [mm]	≤ 2,2
Moisture content [%]	7 +/- 2
4.1. Finishing surface	
Slipperiness	USRV 46
Adhesion to wood	SC3
Grindability	min 100 (Taber method, S-42)
4.2. Physical and chem	nical properties
Reaction to fire	$D_{fl}-s1$
Emission of formaldehyde	
Content of	NPD
pentachlorophenol	
	0,12 W/mK

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